

Drive Controllers



9/2 Introduction

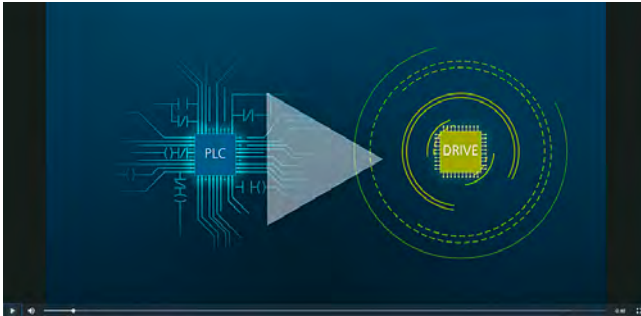
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# Drive Controllers

## Introduction

### Drive Controllers

#### Overview



SIMATIC Drive Controller Video:

[https://players.brightcove.net/1813624294001/70fecf0f-fbad-4fad-a077-d0e26af4d84c\\_default/index.html?videoId=6138318810001](https://players.brightcove.net/1813624294001/70fecf0f-fbad-4fad-a077-d0e26af4d84c_default/index.html?videoId=6138318810001)



The SIMATIC Drive Controller is available in two performance classes and meets even the most demanding Motion Control needs with the two fail-safe technology CPUs (CPU 1504D TF and CPU 1507D TF).

The fail-safe CPUs permit the processing of standard and safety programs on the same controller.

As technology CPUs, they also have extensive Motion Control functions such as:

- Speed and positioning axes
- Synchronous operation functions
  - Synchronizing with/without specifying the synchronization position
  - Actual value coupling
  - Shifting of the master value at following axis
  - Camming
  - Cross-PLC synchronous operation
- Cam
- Up to 4 encoder or measuring systems as actual position for position control
- Cyclic specification of the motion vector from the application (MotionIn interface)
- Kinematics
  - With up to 4 interpolating axes (e.g. cartesian portal, delta picker, roller picker, articulated arm, cylindrical robot, tripod picker and SCARA)
  - User-defined kinematics with up to 4 interpolating axes
  - Up to 6 interpolating axes with the additional Motion Control package "S7-1500T Motion Control KinPlus"
- External encoders, output cams and measuring inputs

The extensive integrated interfaces and technology I/Os are consistently available in all performance classes and enable the efficient implementation of compact and modular automation solutions with Motion Control based on the SINAMICS S120 drive system.

Thanks to fast system response times, the SIMATIC Drive Controller is the ideal solution wherever axes with high configuration limits and the shortest cycle times for high machine cycle rates and optimum product quality through deterministic and reproducible machine behavior are required.

The SIMATIC Drive Controller is configured in TIA Portal V16 or higher with the SIMATIC STEP 7 Professional engineering software and SINAMICS Startdrive. The SIMATIC Drive Controller can be extended with components from the modular SINAMICS S120 drive system and SIMATIC automation components such as HMI and I/O systems. Additional drive systems such as e.g. SINAMICS S210 or SINAMICS G can easily be integrated via PROFINET.

**Overview**
**CPU 1504D TF**


CPU 1504D TF

- For standard and fail-safe applications with medium requirements for program scope and processing speed
- Ultra-compact due to the integration of fail-safe SIMATIC S7-1500 technology CPU, SINAMICS S120 drive control and technology I/Os in a single device
- Extensive integrated communication interfaces and technology I/Os for the efficient implementation of automation solutions with Motion Control
- Tried-and-tested engineering in TIA Portal

**CPU 1507D TF**


CPU 1507D TF

- For standard and fail-safe applications with high to very high requirements for program scope and processing speed
- Ultra-compact due to the integration of fail-safe SIMATIC S7-1500 technology CPU, SINAMICS S120 drive control and technology I/Os in a single device
- Extensive integrated communication interfaces and technology I/Os for the efficient implementation of automation solutions with Motion Control
- Tried-and-tested engineering in TIA Portal

**Ordering data**
**Article No.**
**SIMATIC S7-1500 Drive Controller CPU 1504D TF**

With SINAMICS S120 Integrated;  
 Fail-safe technology CPU;  
 Work memory: 4 MB for program,  
 6 MB for data;  
 Interfaces: 12 DI, 16 DI/DQ,  
 4 DRIVE-CLiQ, 3 PROFINET;  
 3+1+1 ports, 1 PROFIBUS;  
 SIMATIC Memory Card required

**6ES7615-4DF10-0AB0**
**SIMATIC S7-1500 Drive Controller CPU 1507D TF**

With SINAMICS S120 Integrated;  
 Fail-safe technology CPU;  
 Work memory: 15 MB for program,  
 40 MB for data;  
 Interfaces: 12 DI, 16 DI/DQ,  
 4 DRIVE-CLiQ, 3 PROFINET;  
 3+1+1 ports, 1 PROFIBUS;  
 SIMATIC Memory Card required

**6ES7615-7DF10-0AB0**
**Accessories**
**SIMATIC Memory Card <sup>1)</sup>**

- 4 MB
- 12 MB
- 24 MB
- 256 MB
- 2 GB
- 32 GB

**6ES7954-8LC03-0AA0**  
**6ES7954-8LE03-0AA0**  
**6ES7954-8LF03-0AA0**  
**6ES7954-8LL03-0AA0**  
**6ES7954-8LP03-0AA0**  
**6ES7954-8LT03-0AA0**
**Article No.**
**S7-1500T Motion Control KinPlus**

For up to 6 interpolating axes with CPU 1507D TF

- Motion Control package S7-1500T Motion Control KinPlus <sup>3)</sup>
- SIMATIC Memory Card 2 GB for S7-1500T Motion Control KinPlus
- SIMATIC Memory Card 32 GB for S7-1500T Motion Control KinPlus

**6ES7823-0KE00-1AA0**
**6ES7954-8LP80-0AA0**
**6ES7954-8LT80-0AA0**

*Drive licenses for integrated drive control*

**Safety Integrated Extended Functions**

Certificate of License (CoL) for a SINAMICS S120 axis

- CoL in electronic form <sup>3)</sup>  
 Email address required for delivery

**6SL3074-0AA10-0AH0**
**Safety Integrated Advanced Functions**

Certificate of License (CoL) for a SINAMICS S120 axis

- CoL in electronic form <sup>3)</sup>  
 Email address required for delivery

**6SL3074-0AA20-0AH0**

<sup>1)</sup> When using the integrated SINAMICS S120 drive control, a memory card size of at least 12 MB is recommended (at least 24 MB for extensive DCC use, e.g. with a DCB Extension Library). A memory card size of at least 256 MB is required for firmware updates.

<sup>3)</sup> Up-to-date information and download availability can be found under <http://www.siemens.com/tia-online-software-delivery>.

# Drive Controllers

## Technology CPUs

### CPU 1504D TF, CPU 1507D TF

Ordering data	Article No.		Article No.
<b>Cogging torque compensation</b> Certificate of License (CoL) for a SINAMICS S120 axis • CoL in electronic form <sup>3)</sup> Email address required for delivery	6SL3074-0AA15-0AH0	<b>Accessories for PROFIBUS (interface X126)</b> <b>PROFIBUS RS485 bus connector</b> With angular cable outlet (35°) with screw-type terminals, max. transmission rate 12 Mbps • Without programming device/PC interface • With programming device/PC interface	6ES7972-0BA42-0XA0 6ES7972-0BB42-0XA0
<b>Advanced Position Control (APC)</b> Certificate of License (CoL) for a SINAMICS S120 axis • CoL in electronic form <sup>3)</sup> Email address required for delivery	6SL3074-0AA05-0AH0	<b>PROFIBUS FastConnect RS485 bus connector</b> With angular cable outlet (35°) with insulation displacement technology, max. transmission rate 12 Mbps • Without programming device/PC interface • With programming device/PC interface	6ES7972-0BA61-0XA0 6ES7972-0BB61-0XA0
<b>Advanced Synchronous Reluctance Control</b> Certificate of License (CoL) for a SINAMICS S120 axis • CoL in electronic form <sup>3)</sup> Email address required for delivery	6SL3074-0AA06-0AH0	<b>FastConnect cables for PROFIBUS</b> (sold by the meter; max. delivery unit 1000 m; minimum order quantity 20 m) • FC standard cable GP • FC robust cable • FC flexible cable • FC trailing cable, sheath color: Petrol • FC trailing cable, sheath color: Violet • FC food cable • FC ground cable • FC FRNC cable GP	6XV1830-0EH10 6XV1830-0JH10 6XV1831-2K 6XV1830-3EH10 6XV1831-2L 6XV1830-0GH10 6XV1830-3FH10 6XV1830-0LH10
<b>Technology Extension VIBX (Vibration Extinction)</b> Certificate of License (CoL) per SINAMICS Integrated • CoL in electronic form <sup>3)</sup> Email address required for delivery	6SL3077-0AA00-5AH0	<b>Accessories for PROFINET (interface X150 and X160; X130 only up to 100 Mbps)</b> <b>IE FC RJ45 plug 145</b> 145° cable outlet (10/100 Mbps) • 1 unit • 10 units • 50 units	6GK1901-1BB30-0AA0 6GK1901-1BB30-0AB0 6GK1901-1BB30-0AE0
<b>Technology Extension SERVOUP (Servo Coupling)</b> Certificate of License (CoL) per SINAMICS Integrated • CoL in electronic form <sup>3)</sup> Email address required for delivery	6SL3077-0AA00-8AH0	<b>FastConnect cables for Industrial Ethernet/PROFINET</b> (sold by the meter; max. delivery unit 1000 m; minimum order quantity 20 m) • IE FC standard cable GP 2x2 • IE FC flexible cable GP 2x2 • IE FC trailing cable GP 2x2 • IE FC trailing cable 2x2 • IE FC marine cable 2x2	6XV1840-2AH10 6XV1870-2B 6XV1870-2D 6XV1840-3AH10 6XV1840-4AH10
<b>DCB Extension Library</b> Certificate of License (CoL) per SINAMICS Integrated • CoL in electronic form <sup>3)</sup> Email address required for delivery  For other SINAMICS licenses (controller parameter adaption, dynamic grid support and line droop control, DC-DC converter), see SIMATIC Drive Controller system manual	6SL3077-0AA00-0AH0	<b>Accessories for PROFINET<sup>2)</sup> (interface X130, for up to 1000 Mbps)</b> <b>IE FC RJ45 plug 180</b> 180° cable outlet (10/100/1000 Mbps) • 1 unit • 10 units • 50 units	6GK1901-1BB12-2AA0 6GK1901-1BB12-2AB0 6GK1901-1BB12-2AE0
<b>Control licenses</b> <b>SIMATIC OPC UA S7-1500 Small</b> Required for CPU 1504D TF Single Runtime License • License certificate for OPC UA Server (Data Access and OPC UA Client) • Download incl. license certificate for OPC UA Server (Data Access and OPC UA Client) <sup>3)</sup> Email address required for delivery	6ES7823-0BA00-1BA0 6ES7823-0BE00-1BA0	<b>FastConnect cables for Industrial Ethernet/PROFINET</b> (sold by the meter; max. delivery unit 1000 m; minimum order quantity 20 m) • IE FC standard cable GP 4x2 • IE FC flexible cable GP 4x2	6XV1878-2A 6XV1878-2B
<b>SIMATIC OPC UA S7-1500 Large</b> Required for CPU 1507D TF Single Runtime License • License certificate for OPC UA Server (Data Access and OPC UA Client) • Download incl. license certificate for OPC UA Server (Data Access and OPC UA Client) <sup>3)</sup> Email address required for delivery	6ES7823-0BA00-1DA0 6ES7823-0BE00-1DA0		

<sup>2)</sup> The Ethernet interface X130 supports 10, 100 and 1000 Mbps. For 1000 Mbps, 8-wire cables (4x2) and the 180° FastConnect plug in 1000 Mbps version must be used.

<sup>3)</sup> Up-to-date information and download availability can be found under <http://www.siemens.com/tia-online-software-delivery>.

Ordering data	Article No.	Article No.
<i>Other accessories</i> <b>PROFIBUS FastConnect stripping tool</b> Pre-adjusted stripping tool for fast stripping of PROFIBUS FastConnect bus cables	<b>6GK1905-6AA00</b>	<i>Engineering software</i> The following engineering software is required for the SIMATIC Drive Controller: <ul style="list-style-type: none"> <li>STEP 7 Professional V18 for configuring control functionality</li> <li>STEP 7 Safety Advanced V18 for creating safety-related programs</li> <li>S7-PLCSIM Advanced V5.0 for simulation and validation of the control functionality</li> <li>SINAMICS Startdrive Basic V18<sup>4)</sup> or SINAMICS Startdrive Advanced V18 for configuring the integrated drive control (SINAMICS Integrated)</li> <li>SINAMICS DCC V18 (option package for SINAMICS Startdrive) for the graphical configuration of control, computing and logic blocks</li> </ul>
<b>IE FC stripping tool</b> Pre-adjusted stripping tool for fast stripping of Industrial Ethernet FC cables	<b>6GK1901-1GA00</b>	
<b>Dust protection blanking plugs</b> For sealing unused DRIVE-CLiQ and PROFINET ports; blanking plug (50 units)	<b>6SL3066-4CA00-0AA0</b>	
<i>Spare parts</i> <b>Bottom cover</b>	<b>6ES7615-0AC10-0AA0</b>	
<b>Top cover</b>	<b>6ES7615-0AC10-1AA0</b>	<i>Documentation</i> <b>SIMATIC Manual Collection</b> Electronic manuals on DVD, multilingual  <b>SIMATIC Manual Collection Update service for 1 year</b> Current Manual Collection DVD and the three subsequent updates
<b>Spacer</b>	<b>6SL3064-1BB00-0AA0</b>	
<b>Terminal Kit</b> <ul style="list-style-type: none"> <li>3 x I/O plug for X122/X132/X142</li> <li>1 x 24 V plug for X124</li> <li>5 x DRIVE-CLiQ blanking cover</li> </ul>	<b>6SL3064-2CB00-0AA0</b>	
		<b>6ES7998-8XC01-8YE0</b>
		<b>6ES7998-8XC01-8YE2</b>

<sup>4)</sup> The SINAMICS Startdrive Basic commissioning tool is available for free on the Internet at: <https://www.siemens.com/startdrive>

## Technical specifications

Article number	<b>6ES7615-4DF10-0AB0</b> SIMATIC Drive Controller, CPU 1504D TF	<b>6ES7615-7DF10-0AB0</b> SIMATIC Drive Controller, CPU 1507D TF
<b>General information</b>		
Product type designation	CPU 1504D TF	CPU 1507D TF
<b>Engineering with</b>		
<ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V18 (FW V3.0) / V16 (FW V2.8) or higher	V18 (FW V3.0) / V16 (FW V2.8) or higher
<b>Integrated drive control</b>		
<ul style="list-style-type: none"> <li>Number of axes for servo control, max.</li> </ul>	6	6
<ul style="list-style-type: none"> <li>Number of axes for vector control, max.</li> </ul>	6	6
<ul style="list-style-type: none"> <li>Number of axes for V/f control, max.</li> </ul>	12	12
<ul style="list-style-type: none"> <li>Remark</li> </ul>	alternative control modes; drive control based on SINAMICS S120 CU320-2 (firmware version V5.x); functional subset compared to CU320-2: no free function blocks, ... ; for details, see the manual	alternative control modes; drive control based on SINAMICS S120 CU320-2 (firmware version V5.x); functional subset compared to CU320-2: no free function blocks, ... ; for details, see the manual
<b>Supply voltage</b>		
Rated value (DC)	24 V	24 V

# Drive Controllers

## Technology CPUs

### CPU 1504D TF, CPU 1507D TF

#### Technical specifications

Article number	<b>6ES7615-4DF10-0AB0</b> SIMATIC Drive Controller, CPU 1504D TF	<b>6ES7615-7DF10-0AB0</b> SIMATIC Drive Controller, CPU 1507D TF
<b>Memory</b>		
<b>Work memory</b>		
• integrated (for program)	4 Mbyte	15 Mbyte
• integrated (for data)	6 Mbyte	40 Mbyte
<b>Load memory</b>		
• Plug-in (SIMATIC Memory Card), required	12 Mbyte; Recommended at least when integrated drive is used	12 Mbyte; Recommended at least when integrated drive is used
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte	32 Gbyte
<b>Counters, timers and their retentivity</b>		
<b>S7 counter</b>		
• Number	2 048	2 048
<b>IEC counter</b>		
• Number	Any (only limited by the main memory)	Any (only limited by the main memory)
<b>S7 times</b>		
• Number	2 048	2 048
<b>IEC timer</b>		
• Number	Any (only limited by the main memory)	Any (only limited by the main memory)
<b>Data areas and their retentivity</b>		
<b>Flag</b>		
• Size, max.	16 kbyte	16 kbyte
<b>Address area</b>		
<b>I/O address area</b>		
• Inputs	32 kbyte; All inputs are in the process image	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image	32 kbyte; All outputs are in the process image
<b>Time of day</b>		
<b>Clock</b>		
• Type	Hardware clock	Hardware clock
<b>Digital inputs</b>		
integrated channels (DI)	28; max. depending on parameterization	28; max. depending on parameterization
<b>Digital outputs</b>		
integrated channels (DO)	16; max. depending on parameterization	16; max. depending on parameterization
Digital outputs, parameterizable	Yes; 8 DI/DQ (X122/X132, SINAMICS Integrated) + 8 DI/DQ (X142, PLC)	Yes; 8 DI/DQ (X122/X132, SINAMICS Integrated) + 8 DI/DQ (X142, PLC)
Short-circuit protection	Yes; electronic/thermal	Yes; electronic/thermal
<b>1. Interface</b>		
<b>Interface types</b>		
• RJ 45 (Ethernet)	Yes; X150	Yes; X150
• Number of ports	3	3
• integrated switch	Yes	Yes
<b>Protocols</b>		
• IP protocol	Yes; IPv4	Yes; IPv4
• PROFINET IO Controller	Yes	Yes
• PROFINET IO Device	Yes	Yes
• SIMATIC communication	Yes	Yes
• Open IE communication	Yes; Optionally also encrypted	Yes; Optionally also encrypted
• Web server	Yes	Yes
• Media redundancy	Yes	Yes

**Technical specifications**

Article number	<b>6ES7615-4DF10-0AB0</b> SIMATIC Drive Controller, CPU 1504D TF	<b>6ES7615-7DF10-0AB0</b> SIMATIC Drive Controller, CPU 1507D TF
<b>PROFINET IO Controller</b>		
<b>Services</b>		
- PG/OP communication	Yes	Yes
- Isochronous mode	Yes	Yes
- Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)	Yes; Requirement: IRT and isochronous mode (MRPD optional)
- shortest clock pulse	500 µs	250 µs
- IRT	Yes	Yes
- PROFINergy	Yes; per user program	Yes; per user program
- Prioritized startup	Yes; Max. 32 PROFINET devices	Yes; Max. 32 PROFINET devices
- Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
- Of which IO devices with IRT, max.	64	64
- Number of connectable IO Devices for RT, max.	256	256
- of which in line, max.	256	256
- Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces	8; in total across all interfaces
- Number of IO Devices per tool, max.	8	8
- Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
<b>PROFINET IO Device</b>		
<b>Services</b>		
- PG/OP communication	Yes	Yes
- Isochronous mode	No	No
- shortest clock pulse	500 µs	250 µs
- IRT	Yes	Yes
- PROFINergy	Yes; per user program	Yes; per user program
- Shared device	Yes	Yes
- Number of IO Controllers with shared device, max.	4	4
- activation/deactivation of I-devices	Yes; per user program	Yes; per user program
- Asset management record	Yes; per user program	Yes; per user program
<b>2. Interface</b>		
<b>Interface types</b>		
• RJ 45 (Ethernet)	Yes; X160	Yes; X160
• Number of ports	1	1
• integrated switch	No	No
<b>Protocols</b>		
• IP protocol	Yes; IPv4	Yes; IPv4
• PROFINET IO Controller	Yes	Yes
• PROFINET IO Device	Yes	Yes
• SIMATIC communication	Yes	Yes
• Open IE communication	Yes; Optionally also encrypted	Yes; Optionally also encrypted
• Web server	Yes	Yes
• Media redundancy	No	No

# Drive Controllers

## Technology CPUs

### CPU 1504D TF, CPU 1507D TF

#### Technical specifications

Article number	<b>6ES7615-4DF10-0AB0</b> SIMATIC Drive Controller, CPU 1504D TF	<b>6ES7615-7DF10-0AB0</b> SIMATIC Drive Controller, CPU 1507D TF
<b>PROFINET IO Controller</b>		
<b>Services</b>		
- PG/OP communication	Yes	Yes
- Isochronous mode	No	No
- Direct data exchange	No	No
- IRT	No	No
- PROFINergy	Yes; per user program	Yes; per user program
- Prioritized startup	No	No
- Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
- Number of connectable IO Devices for RT, max.	128	128
- of which in line, max.	128	128
- Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces	8; in total across all interfaces
- Number of IO Devices per tool, max.	8	8
- Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
<b>PROFINET IO Device</b>		
<b>Services</b>		
- PG/OP communication	Yes	Yes
- Isochronous mode	No	No
- IRT	No	No
- PROFINergy	Yes; per user program	Yes; per user program
- Prioritized startup	No	No
- Shared device	Yes	Yes
- Number of IO Controllers with shared device, max.	4	4
- activation/deactivation of I-devices	Yes; per user program	Yes; per user program
- Asset management record	Yes; per user program	Yes; per user program
<b>3. Interface</b>		
<b>Interface types</b>		
• RJ 45 (Ethernet)	Yes; X130	Yes; X130
• Number of ports	1	1
• integrated switch	No	No
<b>Protocols</b>		
• IP protocol	Yes; IPv4	Yes; IPv4
• PROFINET IO Controller	No	No
• PROFINET IO Device	No	No
• SIMATIC communication	Yes	Yes
• Open IE communication	Yes	Yes
• Web server	Yes	Yes
<b>4. Interface</b>		
<b>Interface types</b>		
• RS 485	Yes; X126	Yes; X126
• Number of ports	1	1
<b>Protocols</b>		
• PROFIBUS DP master	Yes	Yes
• PROFIBUS DP slave	No	No
• SIMATIC communication	Yes	Yes
<b>PROFIBUS DP master</b>		
• Number of DP slaves, max.	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET

**Technical specifications**

Article number	<b>6ES7615-4DF10-0AB0</b> SIMATIC Drive Controller, CPU 1504D TF	<b>6ES7615-7DF10-0AB0</b> SIMATIC Drive Controller, CPU 1507D TF
<b>Protocols</b>		
<b>Number of connections</b>		
• Number of connections, max.	384; Via integrated interfaces of the CPU	384; Via integrated interfaces of the CPU
<b>Redundancy mode</b>		
<b>Media redundancy</b>		
- Media redundancy	only via interface X150	only via interface X150
- MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
- MRPD	Yes; Requirement: IRT	Yes; Requirement: IRT
- Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD	200 ms; For MRP, bumpless for MRPD
- Number of stations in the ring, max.	50	50
<b>SIMATIC communication</b>		
• S7 routing	Yes	Yes
<b>OPC UA</b>		
• OPC UA Client	Yes; Data Access (registered Read/Write), Method Call	Yes; Data Access (registered Read/Write), Method Call
• OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
• Alarms and Conditions	Yes	Yes
<b>Supported technology objects</b>		
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
• Number of available Motion Control resources for technology objects	3 200	12 800
• Required Motion Control resources		
- per speed-controlled axis	40	40
- per positioning axis	80	80
- per synchronous axis	160	160
- per external encoder	80	80
- per output cam	20	20
- per cam track	160	160
- per probe	40	40
• Number of available Extended Motion Control resources for technology objects	160	420
• Required Extended Motion Control resources		
- per cam (1 000 points and 50 segments)	2	2
- per cam (10 000 points and 50 segments)	20	20
- for each set of kinematics	30	30
- Per leading axis proxy	3	3
• kinematics functions		
- kinematics with up to 4 interpolating axes	Yes; max. 3D + orientation	Yes; max. 3D + orientation
- kinematics with 5 or more interpolating axes	No	Yes; only with S7-1500T Motion Control KinPlus, as of TIA Portal V18 / FW V3.0
- user-defined kinematics	Yes	Yes
- SIMATIC Safe Kinematics	No	Yes; optional, SIMATIC Safe Kinematics V17 or higher
<b>Controller</b>		
• PID_Compact	Yes; Universal PID controller with integrated optimization	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature	Yes; PID controller with integrated optimization for temperature
<b>Counting and measuring</b>		
• High-speed counter	Yes	Yes

# Drive Controllers

## Technology CPUs

### CPU 1504D TF, CPU 1507D TF

#### Technical specifications

Article number	6ES7615-4DF10-0AB0 SIMATIC Drive Controller, CPU 1504D TF	6ES7615-7DF10-0AB0 SIMATIC Drive Controller, CPU 1507D TF
<b>Standards, approvals, certificates</b>		
<b>Highest safety class achievable in safety mode</b>		
<b>Probability of failure (for service life of 20 years and repair time of 100 hours)</b>		
- Low demand mode: PFDavg in accordance with SIL2	< 14.00E-04	< 14.00E-04
- Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05 PLd (if exclusively F-CPU is used)	< 2.00E-05 PLd (if exclusively F-CPU is used)
- High demand/continuous mode: PFH in accordance with SIL2	< 14.00E-09	< 14.00E-09
- High demand/continuous mode: PFH in accordance with SIL3	if exclusively F-CPU is used: < 1.00E-09 (at a site altitude of up to 3000 m); < 2.00E-09 (at a site altitude of more than 3000 m and up to 4000 m)	if exclusively F-CPU is used: < 1.00E-09 (at a site altitude of up to 3000 m); < 2.00E-09 (at a site altitude of more than 3000 m and up to 4000 m)
<b>Ambient conditions</b>		
<b>Ambient temperature during operation</b>		
• min.	0 °C	0 °C
• max.	55 °C	55 °C
<b>Altitude during operation relating to sea level</b>		
• Installation altitude above sea level, max.	4 000 m; as of an altitude of 2000 m, the maximum ambient air temperature is reduced by 7 °C per 1000 m; see SINAMICS documentation for SINAMICS S120 drive components	4 000 m; as of an altitude of 2000 m, the maximum ambient air temperature is reduced by 7 °C per 1000 m; see SINAMICS documentation for SINAMICS S120 drive components
• Ambient air temperature-barometric pressure-altitude	Permissible air pressure: 620 hPa ... 1 060 hPa	Permissible air pressure: 620 hPa ... 1 060 hPa
<b>Configuration</b>		
<b>Programming</b>		
<b>Programming language</b>		
- LAD	Yes; incl. failsafe	Yes; incl. failsafe
- FBD	Yes; incl. failsafe	Yes; incl. failsafe
- STL	Yes	Yes
- SCL	Yes	Yes
- CFC	No	No
- GRAPH	Yes	Yes
<b>Know-how protection</b>		
• User program protection/password protection	Yes	Yes
• Copy protection	Yes	Yes
• Block protection	Yes	Yes
<b>Access protection</b>		
• protection of confidential configuration data	Yes	Yes
• Protection level: Write protection	Yes; Specific write protection both for Standard and for Failsafe	Yes; Specific write protection both for Standard and for Failsafe
• Protection level: Read/write protection	Yes	Yes
• Protection level: Write protection for Failsafe	Yes	Yes
• Protection level: Complete protection	Yes	Yes
<b>Dimensions</b>		
Width	50 mm	50 mm
Height	300 mm	300 mm
Depth	226 mm; 270 mm with spacer (included in scope of supply)	226 mm; 270 mm with spacer (included in scope of supply)
<b>Weights</b>		
Weight, approx.	2 400 g	2 400 g
<b>Other</b>		
Note:	The SIMATIC Drive Controller deviates from the usual SIMATIC S7-1500 ambient conditions and specifications as well as the available approvals and certificates because of the drive design. For details, see the SIMATIC Drive Controller device and system manual. Operation is without fan.	The SIMATIC Drive Controller deviates from the usual SIMATIC S7-1500 ambient conditions and specifications as well as the available approvals and certificates because of the drive design. For details, see the SIMATIC Drive Controller device and system manual. Operation is without fan.