

鋁陽極專用染料

anodized aluminium

津鈿
J

染色流程 PROCESS

- **脫脂 Cleaning**

中性脫脂 P-11 (30g/L) ▶ 60°C, 1min.

水洗 Rinsing

- **鹼洗 Etching**

梨地劑 L (10ml/L) 及 NaOH (70g/L) ▶ 50°C, 30sec.

水洗 Rinsing

- **化學拋光 Chemical polishing**

化拋劑 (10g/L) 及 89%H₃PO₄ (920ml/L) 及 68%HNO₃ (50ml/L)

▶ 104°C, 30sec.

水洗 Rinsing

- **中和 De-smutting**

68%HNO₃ (100ml/L) 及 N-50 (50ml/L) ▶ room temperature, 30sec.

水洗 Rinsing

- **陽極處理 Anodizing**

H₂SO₄ (180g/L) ▶ 21°C, 2A/dm².

水洗 Rinsing

- **表面調整 Surface conditioning**

表面調整劑 (50g/L) ▶ 45°C, 1min.

水洗 Rinsing

- **染色 Dyeing**

JT Color, Buffer (20ml/L) ▶ 30sec~10min.

水洗 Rinsing

- **封孔 Sealing**

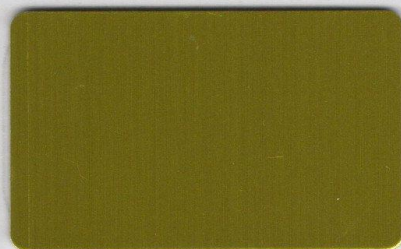
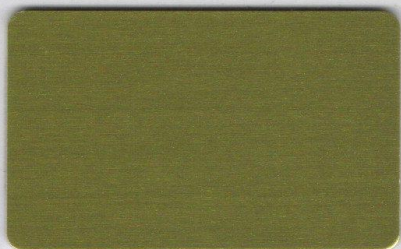
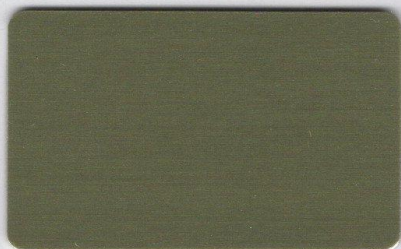
JT Seal 93 (7g/L) ▶ 80°C, 10min

水洗 Rinsing

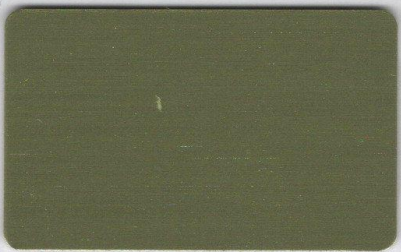
黃色
金色

YELLOW
GOLD

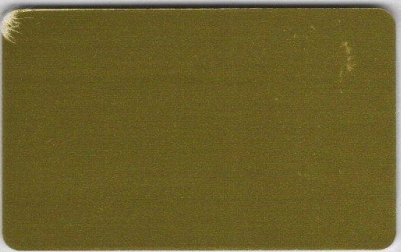
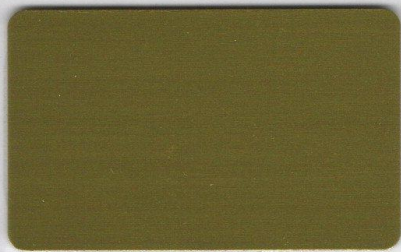
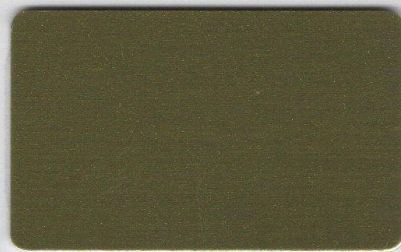
JT YELLOW 102



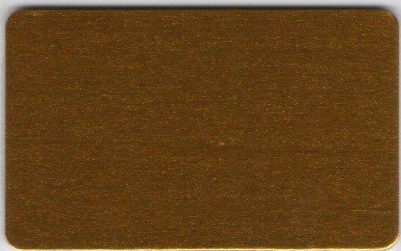
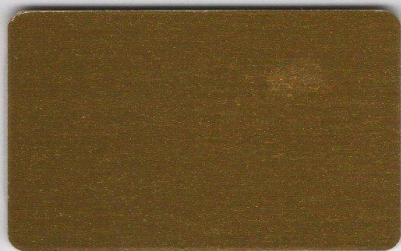
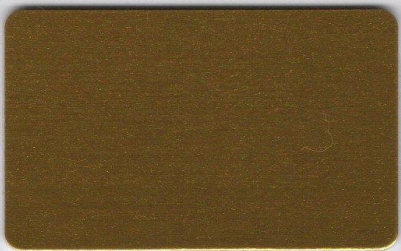
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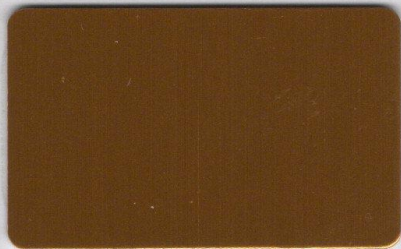
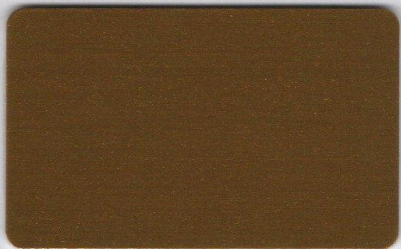
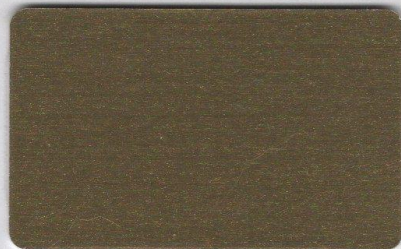
JT YELLOW 104



JT GOLD 152



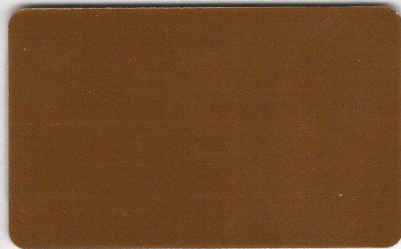
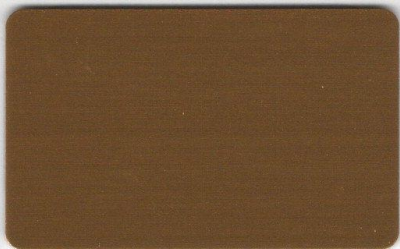
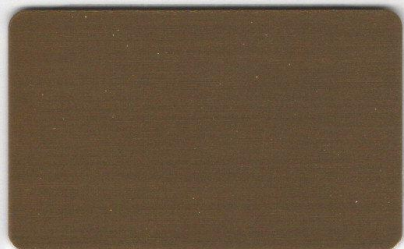
JT GOLD 153



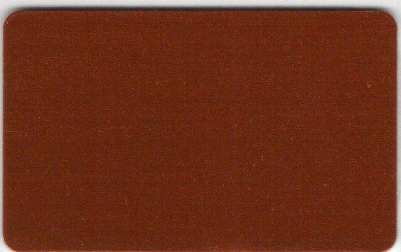
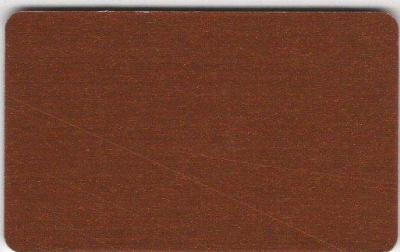
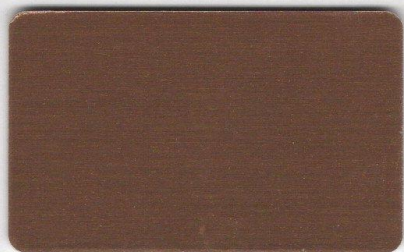
橘色

ORANGE

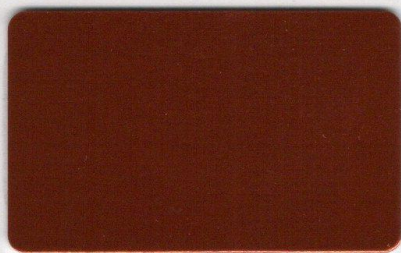
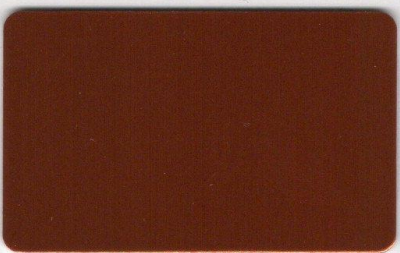
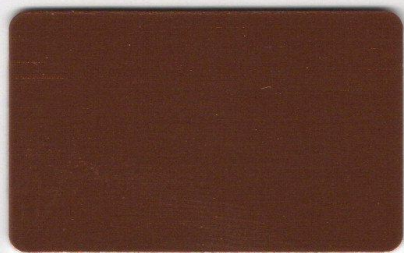
JT ORANGE 201



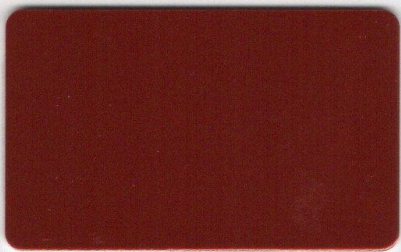
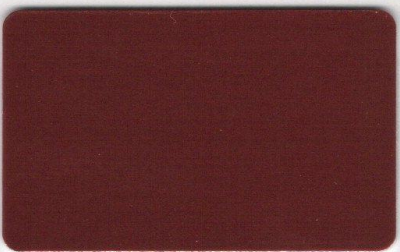
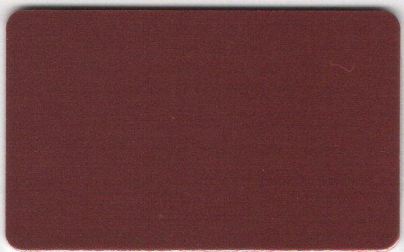
JT ORANGE 202



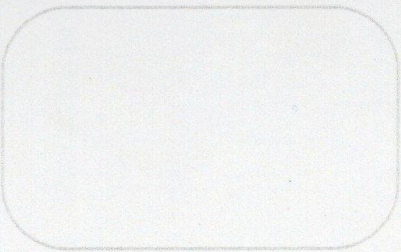
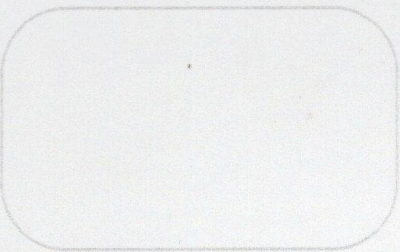
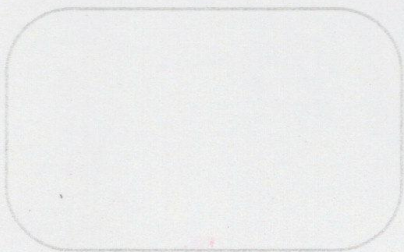
JT ORANGE 204



JT ORANGE 205



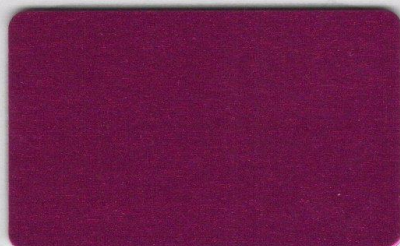
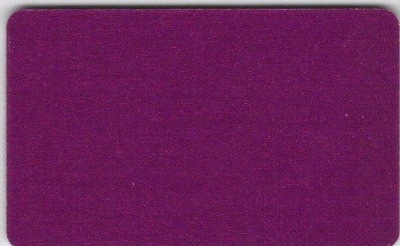
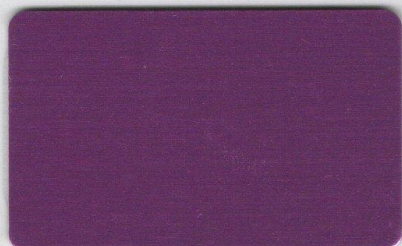
JT ORANGE



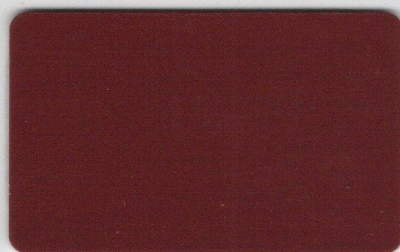
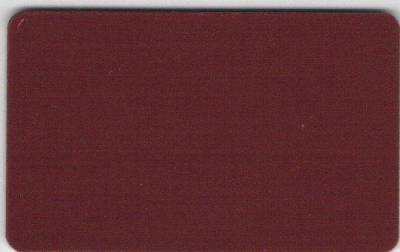
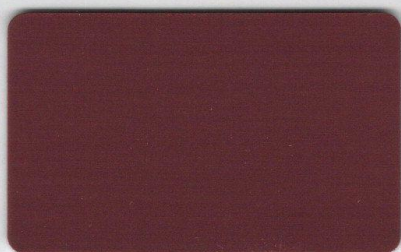
粉色
紅色

PINK
RED

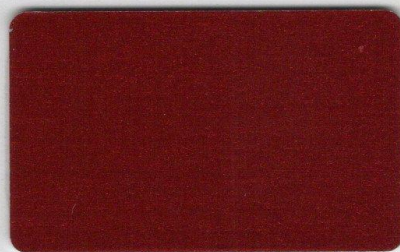
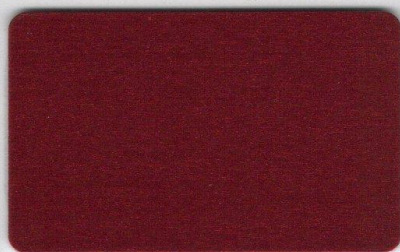
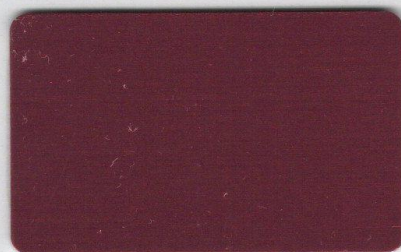
JT PINK 301



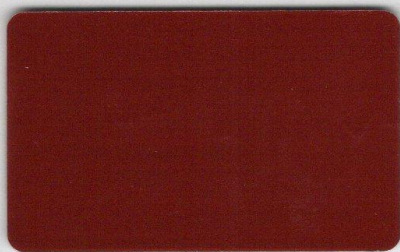
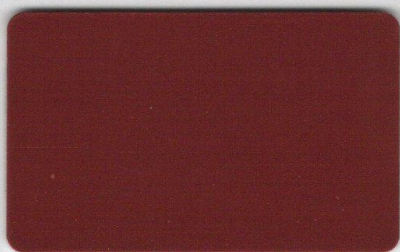
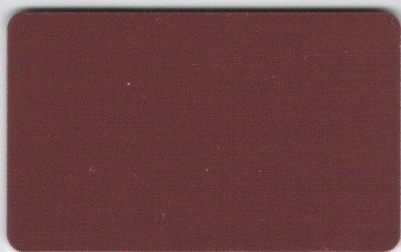
JT RED 401



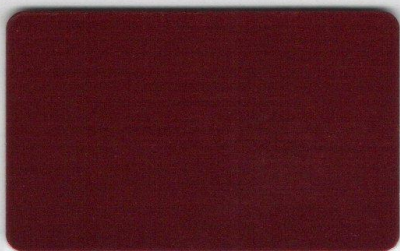
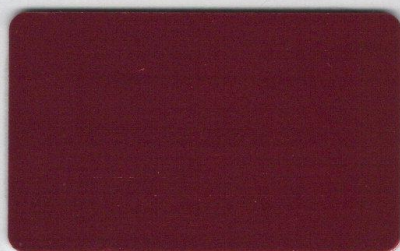
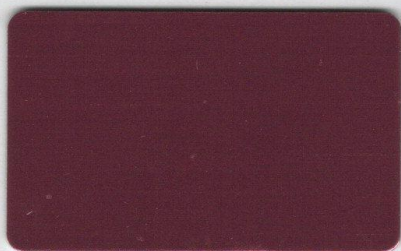
JT RED 402



JT RED 403



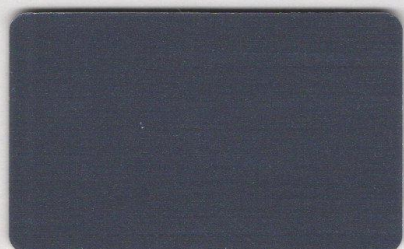
JT RED 404



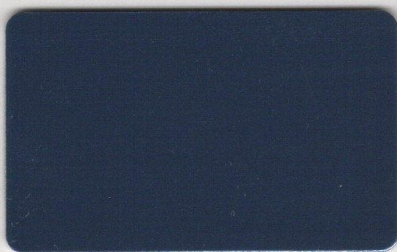
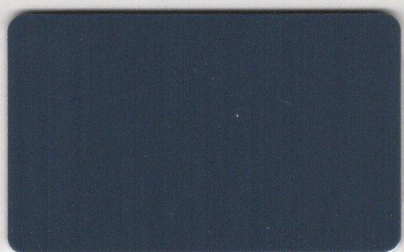
藍色

BLUE

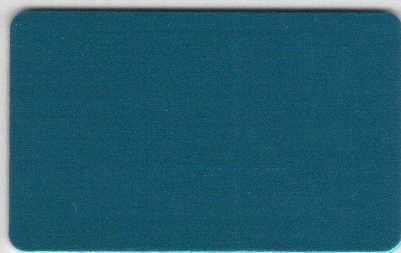
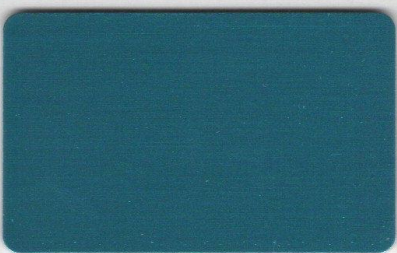
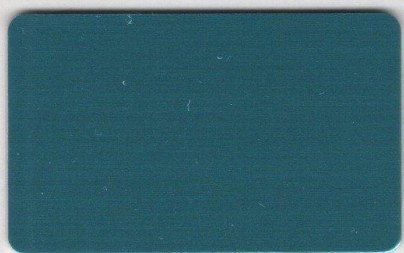
JT BLUE 503



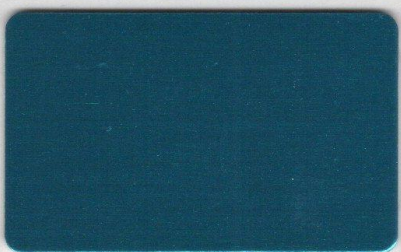
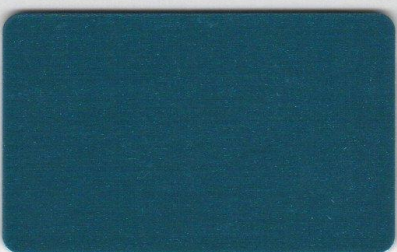
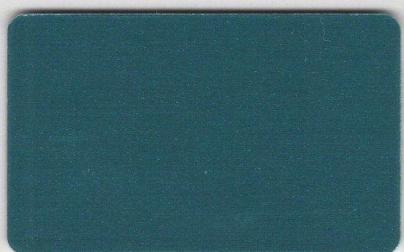
JT BLUE 504



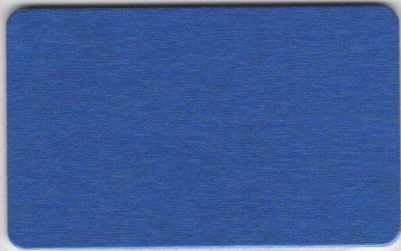
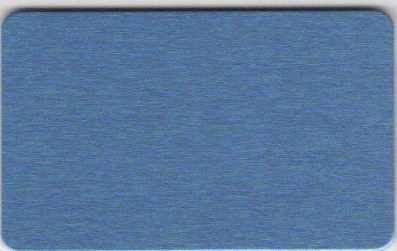
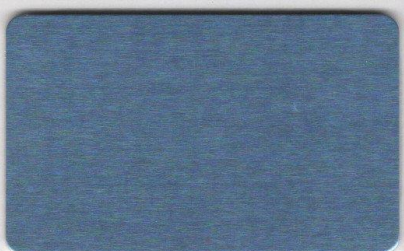
JT BLUE 505



JT BLUE 506



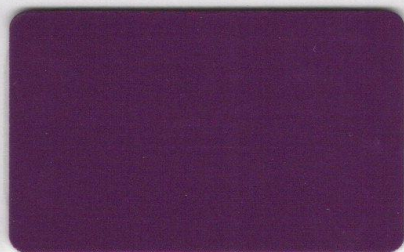
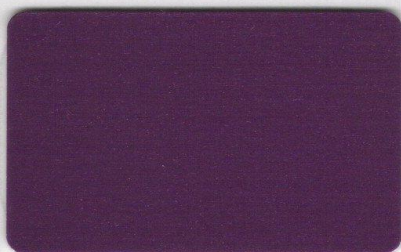
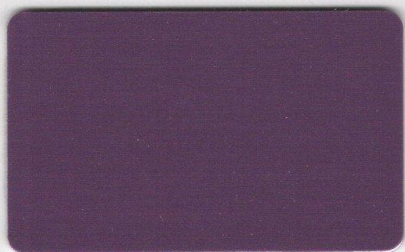
JT BLUE 509



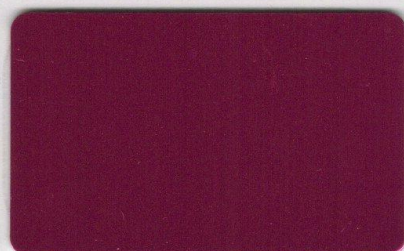
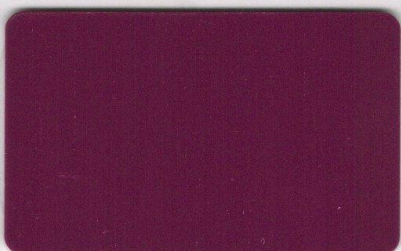
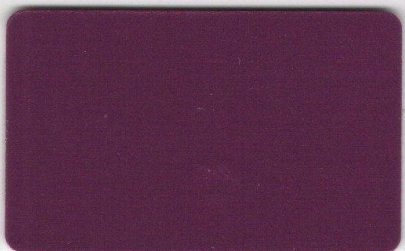
紫色

VIOLET

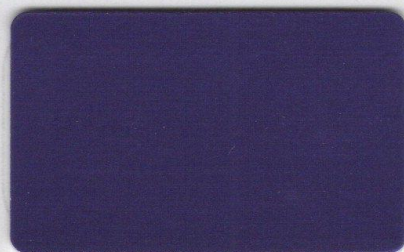
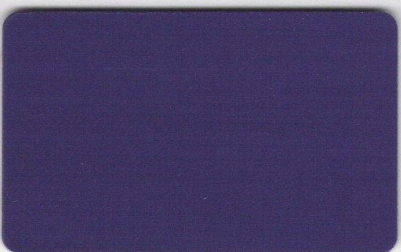
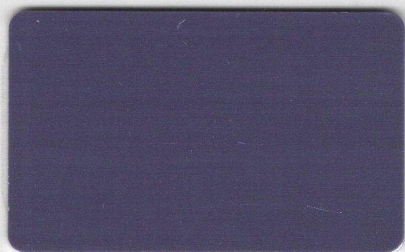
JT VIOLET 602



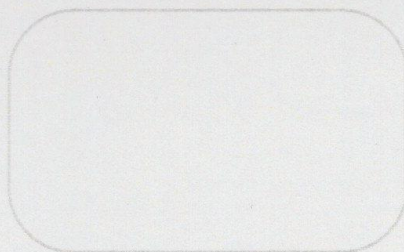
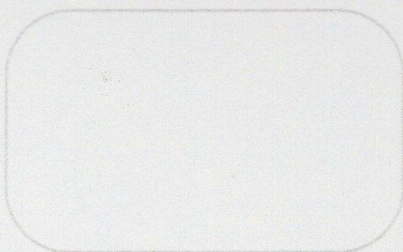
JT VIOLET 603



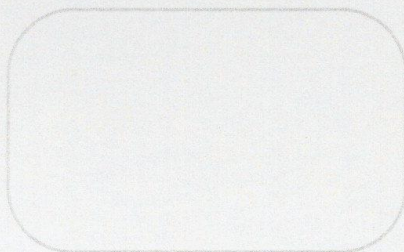
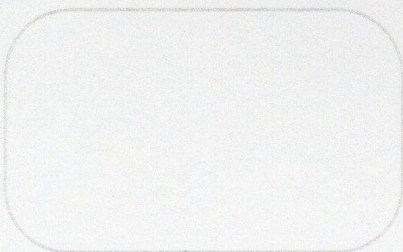
JT VIOLET 604



JT VIOLET



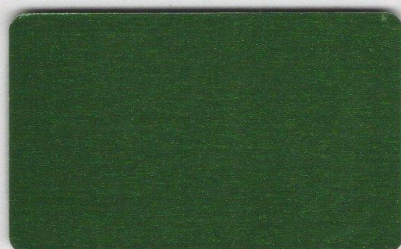
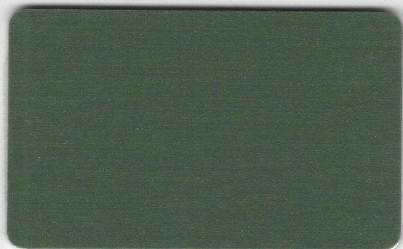
JT VIOLET



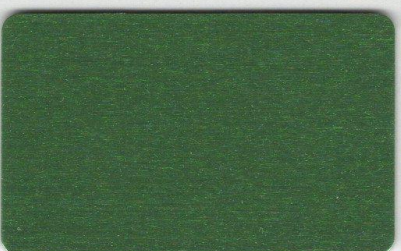
綠色

GREEN

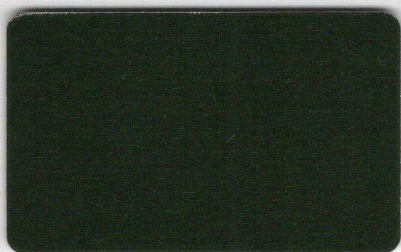
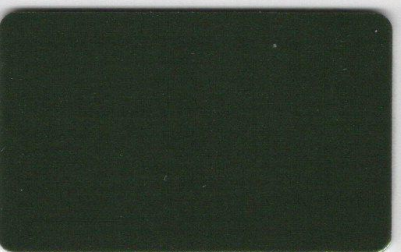
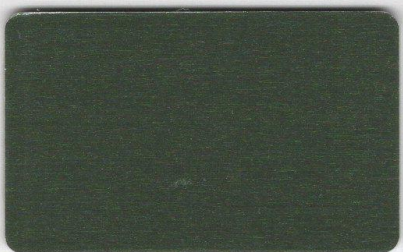
JT GREEN 701



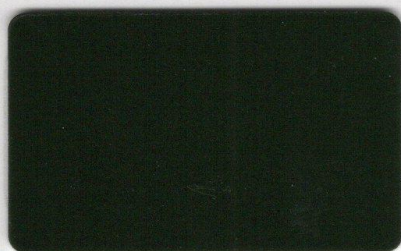
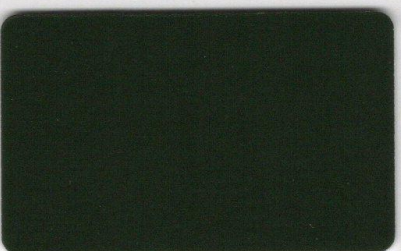
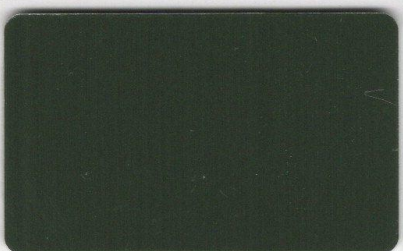
JT GREEN 702



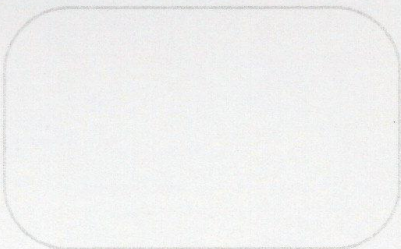
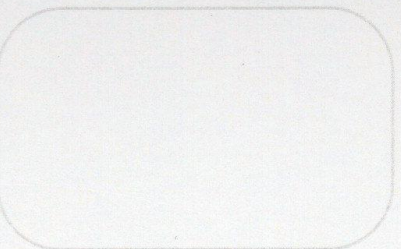
JT GREEN 703



JT GREEN 708



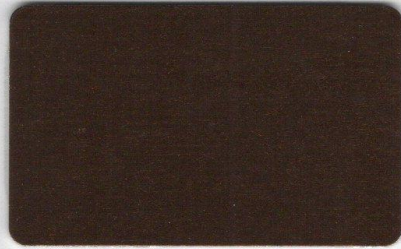
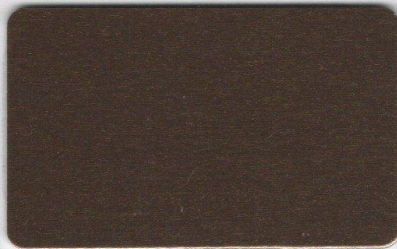
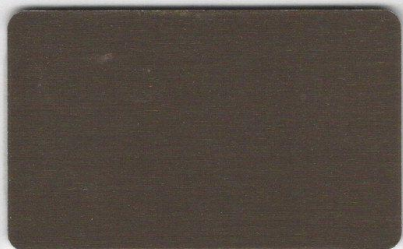
JT GREEN



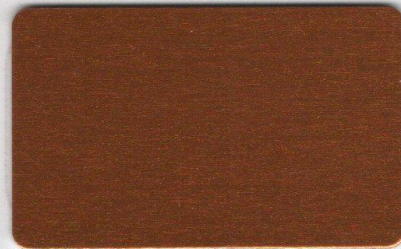
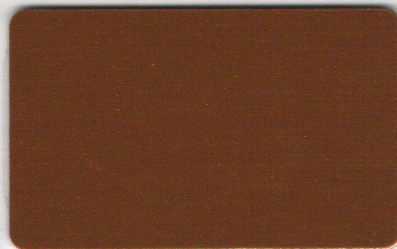
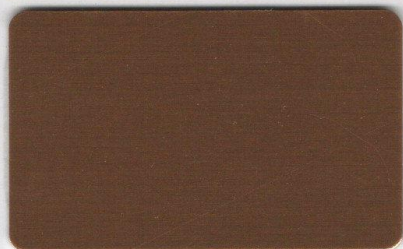
棕色

BROWN

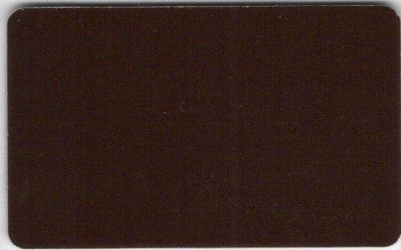
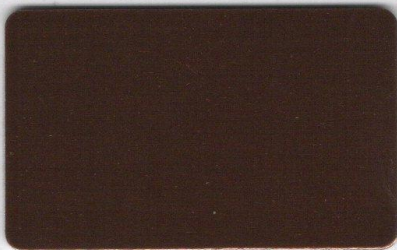
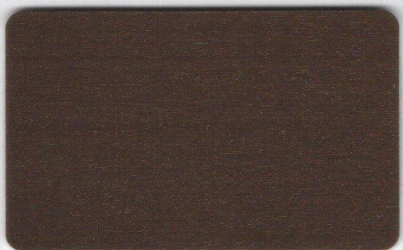
JT BROWN 802



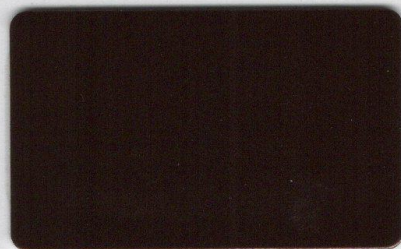
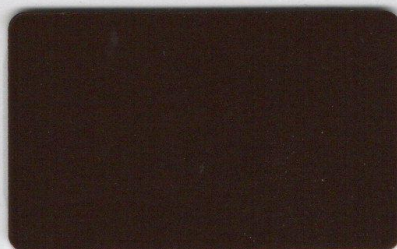
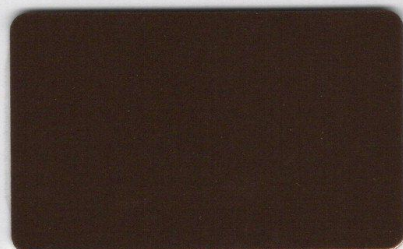
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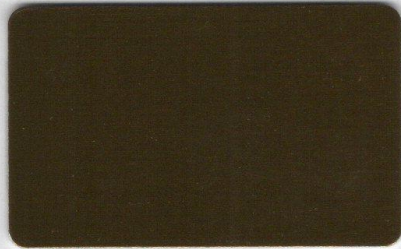
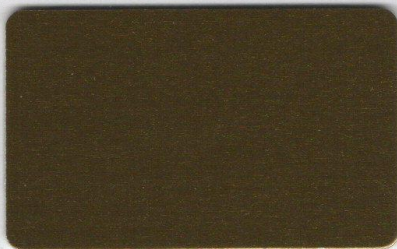
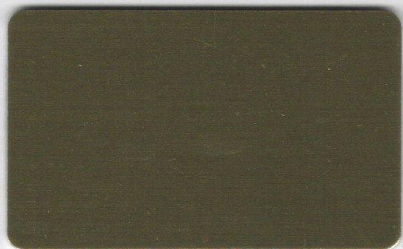
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JT BROWN 806



JT BROWN 808



JT FALCON GRAY 901



JT GRAY 902



JT GRAY 903



JT GRAY 904



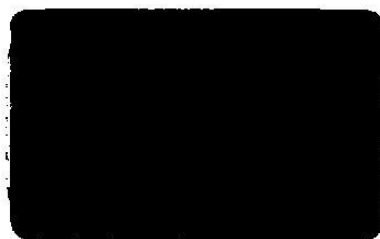
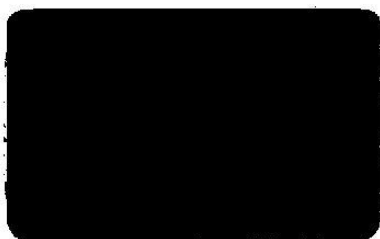
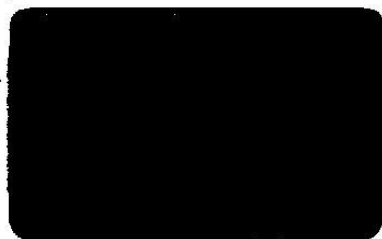
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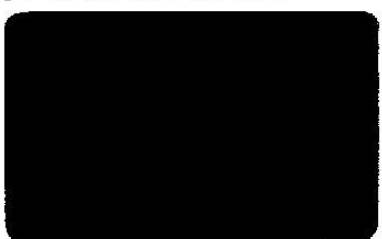
黑色

BLACK

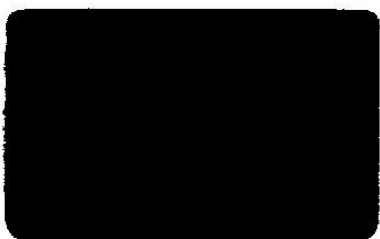
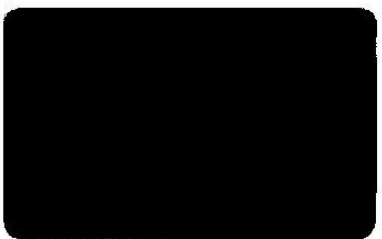
JT BLACK 950



JT BLACK 950-AN



JT BLACK 954



JT BLACK 955



JT BLACK 961

